

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
PM SUPER LIGHTS KS REGULAR SP - TIOJ TAR/NICOTINE
BRAND CODE-01330 (JPN)

EFFECTIVE DATE: 03/04/96
Japan

CIGARETTE LENGTH	:	84.0	MM	NEW TIOJ TAR	:	5.0	MG/CIGT	4.5	-	5.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.40	MG/CIGT	.35	-	.44
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	116	MM H2O							
DILUTION TARGET	:	42.0 +/-	5.0 %	(FINISHED PRODUCT)						
		45.0 +/-	5.0 %	(IN-PROCESS)						

TIPPING PAPER : 64MM X 3500M WHT SGL PPT KC 236M2 12-708-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
28.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2030 (FORMERLY 72-3569) PVA 61-048-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.25% PM SUPER LIGHTS REGULAR SP

CIGARETTE PAPER : 27.00MM X 6000M 46CU/1.7%/36% CAC03 10-078-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1330 FILTER: 07632A

COMMENTS : 20'S PACK PRINT TAR/NIC IS 5.0/0.4MG/CIGT (11/94).

REASON FOR CHANGE : CIGARETTE PAPER 46HC (10-777-A) REMOVED FROM SPEC;
: INVENTORY DEPLETED. NO OTHER CHANGES MADE.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 2/29/96

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APPROVED BY:

Janice M. Buse

SUPERCEDES SPECIFICATION DATED: 1/01/96

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